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Work Orde Thursday, July 15	r ID 60600 5, 2010 10:22:22 Al	М									Page 1
Item ID: Revision ID:	D206-642-511			Accept				s s	etup Star	1 18811191 8	
Item Name:	Float Skidtube LH								Stop	2	
Start Date: 7 Required Date: 7		Qty: 1.00 l Qty: 1.00			Cust Item I Customer:	D:					
Reference:	•				customer.						
Approvals:	Process Plan:	P	Date: 10-7-1	5 Tooling:	Da	ate:		R	tun Star	1 (1886) (8	
	QC:		Date:	_ SPC (Y/N):	Da	ate:			Stop	,	
Sequence ID/ Work Center ID	Opera Descri			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision N	br			, , , , , , , , , , , , , , , , , , , ,	· · · · · · · · · · · · · · · · · · ·	·				
INN-D206-642	Rev M										
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110 }(00)(0) (00)	Pick Ki	t		0.00			,	w M =	٠.٠٨		
Packaging		Memo		0.00			Í	01815	167K		

QC4- 100% Inspect kits for completeness

0.00

Quality Control

0.00

Memo

D	art	Aer	os	pac	ce	Ltd
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W/O:			W	ORK ORDER CHANG	ES				•
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						· <u></u>		Prod Mgr	
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date: _	
	R	esolution:	Disposition	on:	_ QA: N/C Cld	osed:		Date: _	
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	CTED	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

Work Order ID 60600

Thursday, July 15, 2010 10:22:22 AM



Page 2

Item ID:

D206-642-511

Accept



Date:

Setup Start

Stop



Revision ID:

Item Name:

Float Skidtube LH

Start Date:

7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:_____

Date: Tooling:

SPC (Y/N):

Set Up/

0.00

Run Hours

Tool ID

Date:

Tool # Plan

Code

Run

Stop



Sequence ID/

Work Center ID

130

Packaging Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-511

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Start

Reject Accept Reject Qty Oty

Insp.

Number Stamp

10/08/30 H) N(0-6-24

W/O:			W	ORK ORDER CHANG	ES		·	
DATE	STEP	PRO	PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr			No DQA: sed:	Approval QC Inspector	
							, roa mgi	
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Dispositio	n:	_ QA: N/C Clo	sed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC		Corrective Action Section				Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	& Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Thursday, July 15, 2010 10:22:26 AM

Work Order ID: 60600

Parent Item:

D206-642-511

Parent Item Name: Float Skidtube LH



Start Date: 7/15/2010

Required Date: 7/22/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

Manufactured

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

No

JLM

IPP rev D 07.06.06

added K642-511 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541 Replacement Skidtube		Manufactured	No			120	Each	1.0000	1 	600	006	(2)	किञ्चि

120

Location FG073 34772

Loc Qty Loc Code

Each

0.0000

CHIZO K642-511

saddle kit 642-511

Dart Aeros	pace Ltd
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W/O:			WO	RK ORDER CHANGE	S				11
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
			•						
Part No) :	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	_ Date: _	
	Re	solution:	Disposition	:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	₹)			
DATE	STEP	Description of NC		n B	Verifi	fication Approva		Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		tion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries